

Date: Monday, 30/06/2008 8:56:52 AM
User: Linda Lacelle

Process Sheet

| | | | |
|-----------------------|--|------------------|------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : 212 DETAIL PARTS |
| Job Number | : 40129 | | |
| Estimate Number | : 13228 | | |
| P.O. Number | : | Part Number | : D2127251923 |
| This Issue | : 30/06/2008 S.O. No. : | Drawing Number | : D212-725-1 REV B |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : / / Type : PURCHASED PARTS | Drawing Revision | : |
| Previous Run | : 38327 | Material | : N/A |
| Written By | : <u>ll</u> | Due Date | : 07/07/2008 Qty: 1 Um: Each |
| Checked & Approved By | : <u>ll</u> | | |
| Comment | : Est Rev:A 08-03-11 New Issue DD verified by:LL | | |

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 6705 to Eagle Copters

"Assembly of D212-725-1-923 with Dart IPP D212-725-1-923"

Send a copy of this IPP

C268107107

①

2.0

D2127251923

Bracket Ass'y



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bracket Ass'y

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number

Description Batch

1 D212-725-1-923

Bracket Ass'y

42857.23.21

Attach serviceable tags

Sept 09/08

2- EAGLE

Fabricate/Pick the following parts in accordance with:
B

D212-725-1-923 sheet 41 of 44 Rev.

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Monday, 30/06/2008 8:55:52 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 40129

Part Number: D2127251923

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS 08/09/09

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS 08/09/09

Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A 08/09/09

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/10 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



N 08.09.10

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 42857

Convert Aircraft, s/n 30544 to Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 23.15

Discrepancy:

Complete Mod for Throttle Lingage and Idle Stop Mount IAW Step

4.11.11 IIN D212-725

Resolution:

23.15 Work Done By:

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81*

Squawk: 23.20

Discrepancy:

Fabricate drivshaft fire shield ,aft firewall

Resolution:

23.20 Work Done By:

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81*

Squawk: 23.21

Discrepancy:

Fabricate Bracket P/N D212-725-1-123 and D212-725-1-923 as per
Dart dwg S212-725-1 rev E.

Resolution:

Fabricate Bracket P/N D212-725-1-123 and D212-725-1-923 as
per Dart dwg S212-725-1 rev E. Material used: 2024 T3 0.063
B/O 2511 and 304 SS 0.035 B/O 66150

23.21 Work Done By: Jason Chanthvong

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Alvin Werner on 9/9/2008*

Item: 24 Test and Delivery

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Date: Monday, 30/06/2008 8:55:52 AM
User: Linda Lacelle

Process Sheet

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|------------------------------------|--|---------------------------|-------------------------------|
| Customer : | CU-DAR001 Dart Helicopters Services | Drawing Name : | 212 DETAIL PARTS |
| Job Number : | 40129 | | |
| Estimate Number : | 13228 | | |
| P.O. Number : | | Part Number : | D2127251923 |
| This Issue : | 30/06/2008 | S.O. No. : | |
| Prsht Rev. : | NC | Drawing Number : | D212-725-1 REV B |
| First Issue : | 11 | Project Number : | N/A |
| Previous Run : | 38327 | Drawing Revision : | |
| | Type : | Material : | N/A |
| | PURCHASED PARTS | Due Date : | 07/07/2008 |
| Written By : | | | Qty: 1 Um: Each |
| Checked & Approved By : | | | |
| Comment : | Est Rev:A 08-03-11 New Issue DD verified by:LL | | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: PURCHASING

Issue P/O: 6705 to Eagle Copters

"Assembly of D212-725-1-923 with Dart IPP D212-725-1-923"

Send a copy of this IPP

C208107107

①

| | | |
|-----|-------------|---------------|
| 2.0 | D2127251923 | Bracket Ass'y |
|-----|-------------|---------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Bracket Ass'y

| | | |
|-----|-----------------|------------------|
| 3.0 | OUTSIDE SERVICE | OUTSIDE SERVICES |
|-----|-----------------|------------------|



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

| | | | |
|----------|-------------|-------------|-------|
| Pick:Qty | Part Number | Description | Batch |
|----------|-------------|-------------|-------|

| | | | |
|---|----------------|---------------|--|
| 1 | D212-725-1-923 | Bracket Ass'y | |
|---|----------------|---------------|--|

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-923 sheet 41 of 44 Rev.

B

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Monday, 30/06/2008 8:55:52 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 40129

Part Number: D2127251923

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE

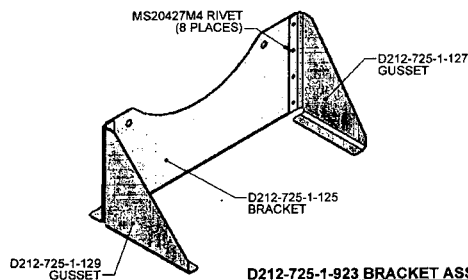


Comment: FINAL INSPECTION/W/O RELEASE

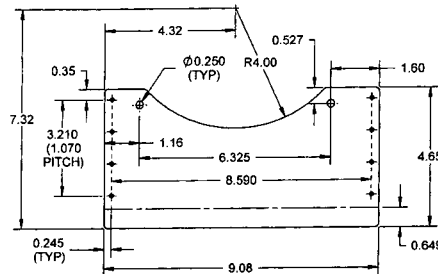
Job Completion



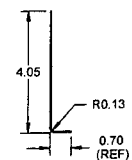
8 7 6 5 4 3 2 1



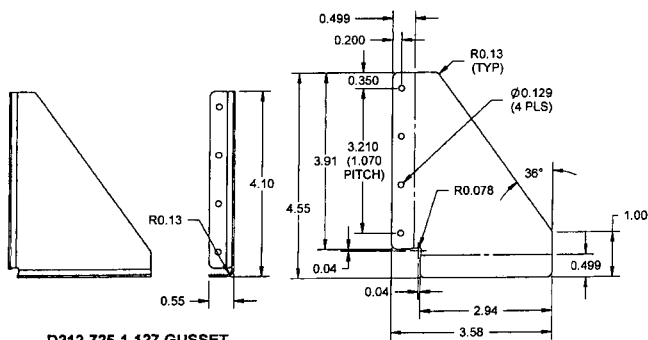
D212-725-1-923 BRACKET ASSEMBLY



D212-725-1-125F FLAT PATTERN

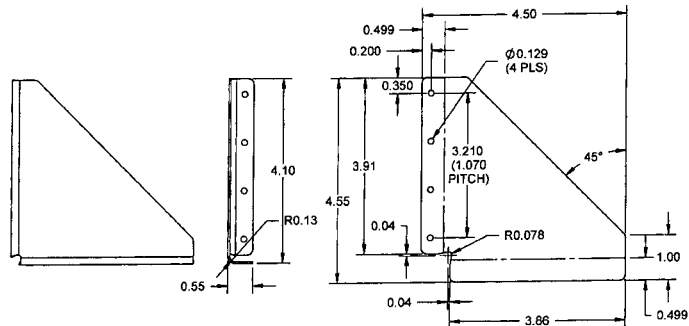


D212-725-1-125 BRACKET



D212-725-1-127 GUSSET

D212-725-1-127F FLAT PATTERN



D212-725-1-129 GUSSET

D212-725-1-129F FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 0.040 (19 GAUGE) THICK PER MIL-S-5019 (REF. DART SPEC. M304S19GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 6) IDENTIFY ASSEMBLY WITH DART P/N D212-725-1-923 USING FINE POINT PERMANENT INK MARKER

Wb 40129

| | | |
|---------|----------|-------------------------------------|
| B | 07.05.11 | ADDED D212-725-1-125/-127/-129/-923 |
| DESIGN | RF | DRAWN BY |
| CHECKED | DS | APPROVED |
| DATE | 07.05.11 | TITLE |
| | | 212S DETAIL PARTS |
| | | SCALE |
| | | 1:2 |

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D212-725-1** REV. B
SHEET 41 OF 44

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